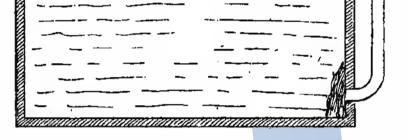
Mixing ferments using gas: past and present

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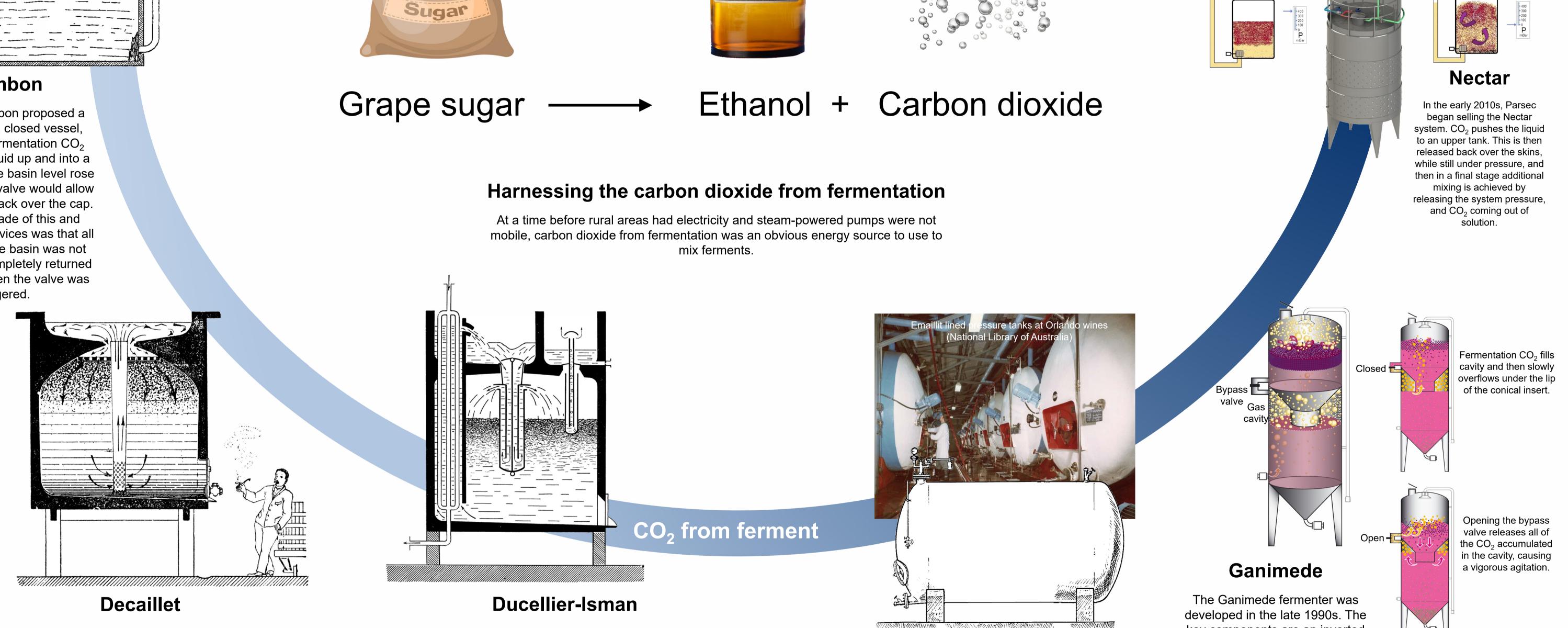
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Cambon

In 1891, Cambon proposed a system with a closed vessel, from which fermentation CO_2 would drive liquid up and into a basin. When the basin level rose enough a float valve would allow liquid to pass back over the cap. A criticism made of this and other similar devices was that all the liquid in the basin was not quickly and completely returned to the tank when the valve was triggered.



In Algeria in 1905, Decaillet began using tanks fitted with a tube with holes at the bottom. As CO_2 was produced, liquid was pushed up the tube and over the cap (which was kept from rising too far by a rack). Some argue that this technique only really worked well early in ferment when there was lots of CO_2 .

French colonial Algeria:



The largest wine exporter in the world in the first half of the 20th century. High alcohol (12-14%), highly coloured wines were produced that were suitable for blending with low alcohol (7-10%) wines from highly cropped Aramon vines in Southern France. Some industry experts have hypothesised that Algerian independence in the 1960s and the decline in their wine industry led to the development of techniques like thermovinification in France in an effort to extract more skin colour and replace the Algerian blending wines.





In Algeria in 1937, Ducellier and Isman designed an improved system for CO₂-driven fermentations that facilitated cooling and had no moving parts. Pressure would build up in the tank, pushing liquid up past a water-filled heat exchanger into the upper basin. As pressure built up in the tank, the water in the small hydraulic trigger valve was gradually pushed down until finally it reached the bottom lip, breaking the equilibrium, blowing the water out of the trigger valve, releasing the pressure from the tank, and allowing the entire contents of the upper basin to flood in over the cap. This system was effective at dissipating heat that might kill the yeast (a major issue in hot climates like Algeria), because the amount of pumping over past the heat exchanger is directly related to the speed of fermentation and associated heat produced. These systems were ultimately used quite extensively in Australia. Ron Potter noted that they resulted in much lower VA's than

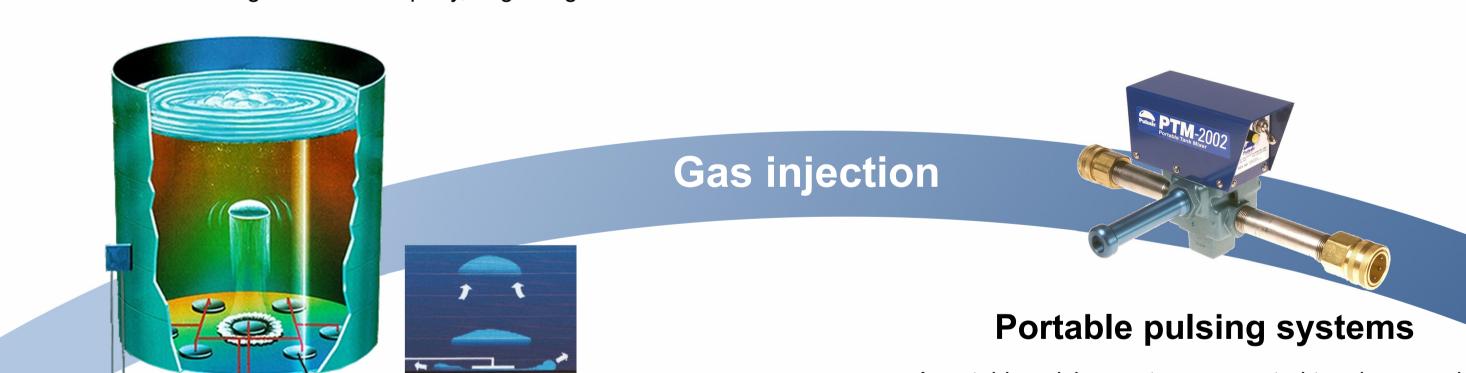
had typically been achieved in open-topped fermenters, which in turn led to a series of

closed fermenter designs for his company, beginning with the Potter drainer/fermenter.

Pressure tank CO₂ release

Gas mixing was used in the 1950s in pressure tanks. Mixing was by rapid releasing the tank pressure, causing CO_2 to come out of solution and mix the tank. This was practised at Orlando wines on one tank with a larger hatch from which skins could be removed and therefore red ferments could easily be performed in.

key components are an inverted cone that creates a gas cavity where CO_2 can collect and a bypass valve that allows this to be rapidly released to agitate the tank.



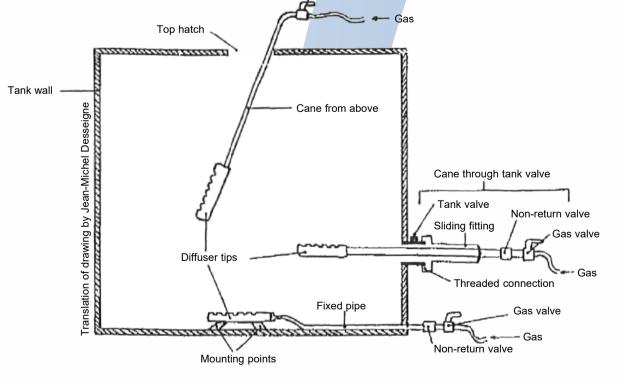
A portable pulsing system connected to a lance makes pulsed bubble mixing suitable for wineries of any size.



win Marta

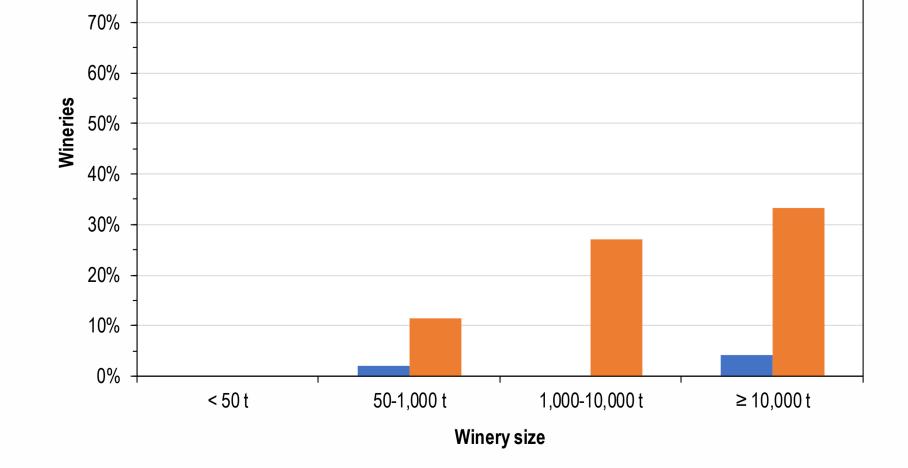
intra Oak

AWR



Gas rummaging in France

Initial work in France in the 1980s looked at the use of compressed air/bottled N₂/recycled CO_2 from ferments (pulses are not mentioned) via lances or fixed multi-point systems for larger tanks.



Fraction of Australian wineries using gas mixing techniques for red ferments in 2016 www.awri.com.au/survey



In Spain a couple of manufacturers are now selling systems for gas mixing based around the use of recycled CO_2 .



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The circumstances are of course different. Breweries use a smaller number of tanks and have greater requirements for CO_2 .

Acknowledgements: Winery staff and suppliers that provided information and the AWRI library.

Article: This poster is a summary only - a more detailed article may be written in the future.

The inclusion of any product does not indicate an endorsement by AWRI.



Large bubble mixing

In the early 1980s Pulsair introduced large bubble mixing for

lubricant blending with accumulator plates and pulses of air, which

then spread to other applications. For wine applications they

quickly moved to configurations without the accumulator plates.

100%

90%

80%



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